



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4095-047
Job Sheet 167135



Part No: D4095-047

Job Qty: 16 ea

Part Name: Wearpad Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/25/17

Job Tracking No:

Due Date: 10/31/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	16 Ea		10/30/17	0.00	0.00	Start Up Waterjet1	SC
100	Waterjet	16 pcs		10/30/17	0.00	1.25	Waterjet1	SC
110	QC	16 pcs		10/30/17	0.00	0.00	QC2	SC DAS
120	QC	16 pcs		10/30/17	0.00	0.00	QC8	38 9-89
130	Brake NC	16 pcs		10/30/17	0.19	0.41	Brake NC 1	DAS 38 9-89
140	QC	16 pcs		10/30/17	0.00	0.00	QC5	38 9-89
150	Autoweld 1	16 pcs		10/30/17	0.00	1.76	Automated welding	FL 1 9-89
160	QC	16 pcs		10/30/17	0.00	0.00	QC10	
170	QC	16 pcs		10/30/17	0.00	0.00	QC5	
180	HandFinish	16 pcs		10/31/17	0.00	0.62	HandFinish4	
190	QC	16 pcs		10/31/17	0.00	0.00	QC3	
200	Packaging	16 pcs		10/31/17	0.00	0.00	Packaging3	
210	QC21-SA	16 Ea		10/31/17	0.00	0.00	QC21	

Part Op 100 - 1-Cut as per Dwg (D4095-7)

Descriptions: 150 - ***SEE NOTE 10 FOR SURFACE BUILDUP***

180 - COAT ENTIRE TOP (CONCAVE) SURFACE WITH ROCKGUARD AS PER DWG

200 - LOCATION : FG001

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S16GA	2	175	0	0

Part Specifications

Specifications could not be found.

Plex 10/25/17 8:20 AM dart.Michaud-Febrille.Victoria

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																										
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																								
Description Work Order Deviation			Disposition																																									
Start up Operation 16 Quantity: 167135 Change No: Operation: Revision: PART NO: D4095 - 047 Mfg Date: 10/25/17 Job No: 167135 DART AEROSPACE S002170 Wearpad Aff misaligned/off center Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com			Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____																																									
			Root Cause <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:33%;">Environment ☐</td> <td style="width:33%;">No Re-verification ☐</td> <td style="width:33%;">Pre ☐</td> </tr> <tr> <td>Design ☐</td> <td>Operator ☐</td> <td>Ber ☐</td> </tr> <tr> <td>Doc/Data ☐</td> <td>Offset/Setup ☐</td> <td>Cer ☐</td> </tr> <tr> <td>Equip/Tooling ☐</td> <td>Supplier ☐</td> <td>Cra ☐</td> </tr> <tr> <td>Handling/Pre ☐</td> <td>Training ☐</td> <td>Crin ☐</td> </tr> <tr> <td>Material ☐</td> <td>Use for Testing ☐</td> <td>Cuff ☐</td> </tr> <tr> <td>Internal Transport ☐</td> <td>Poor Information ☐</td> <td>Crus ☐</td> </tr> <tr> <td>Tribal Knowledge ☐</td> <td>Rushing ☐</td> <td>Heai ☐</td> </tr> <tr> <td>LOA ☐</td> <td>Product Improvement ☐</td> <td>Wav ☐</td> </tr> <tr> <td>Substation ☐</td> <td>Process Improvement ☐</td> <td>Marl ☐</td> </tr> <tr> <td>Past Expiry Date ☐</td> <td>Manufacturing Process ☐</td> <td></td> </tr> <tr> <td>Misidentified ☐</td> <td>Past Due ☐</td> <td></td> </tr> </table>			Environment ☐	No Re-verification ☐	Pre ☐	Design ☐	Operator ☐	Ber ☐	Doc/Data ☐	Offset/Setup ☐	Cer ☐	Equip/Tooling ☐	Supplier ☐	Cra ☐	Handling/Pre ☐	Training ☐	Crin ☐	Material ☐	Use for Testing ☐	Cuff ☐	Internal Transport ☐	Poor Information ☐	Crus ☐	Tribal Knowledge ☐	Rushing ☐	Heai ☐	LOA ☐	Product Improvement ☐	Wav ☐	Substation ☐	Process Improvement ☐	Marl ☐	Past Expiry Date ☐	Manufacturing Process ☐		Misidentified ☐	Past Due ☐		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
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